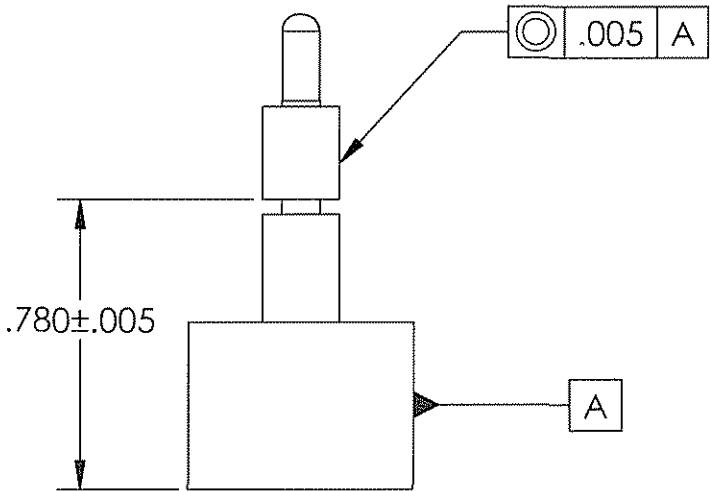
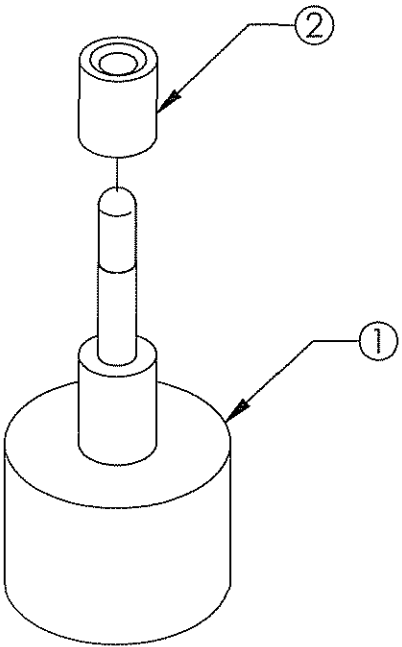


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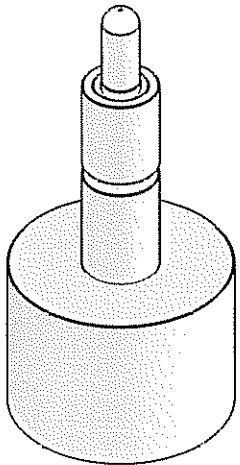
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

NOTES:




- 1 MATERIAL: STAINLESS STEEL 17-4 H1150
- 2 MATERIAL: STAINLESS STEEL 430F
- 3 KEEP EDGE SHARP
4. DEBURR AND BREAK ALL SHARP EDGES UNLESS NOTED
5. PRESS F/N 2 ON TO SHAFT OF F/N 3, SEE DETAIL A
6. IDENTIFY IAW MPP-120



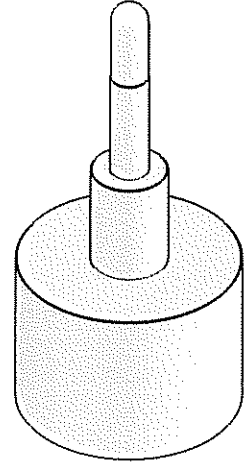
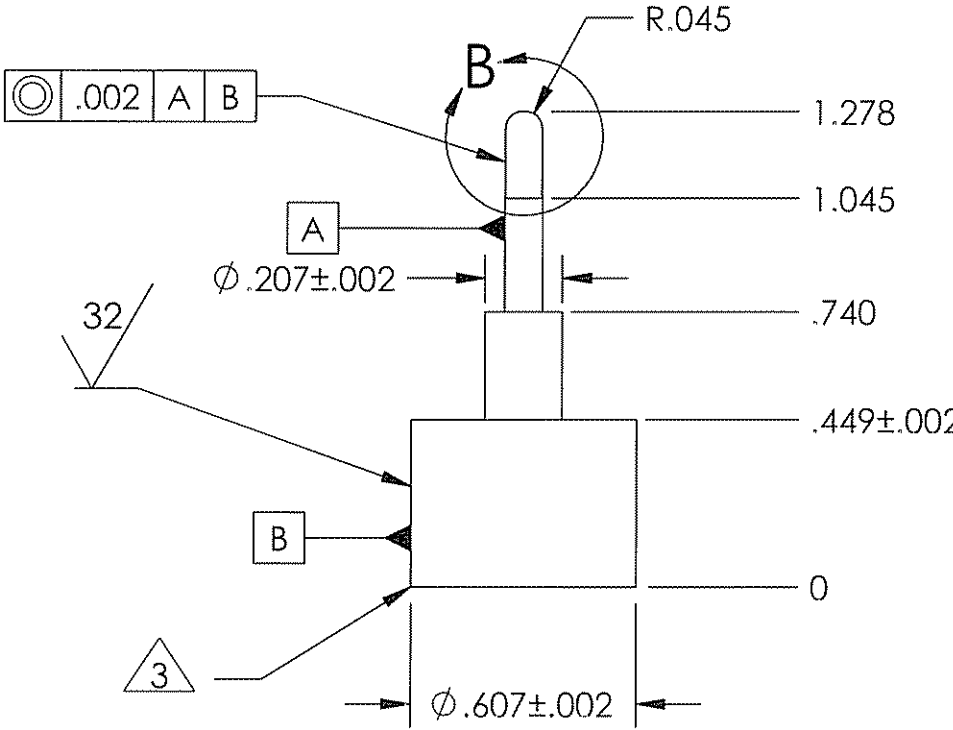
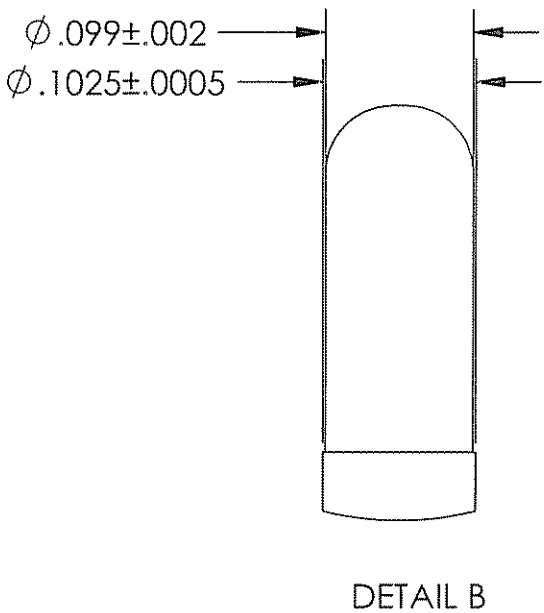
DETAIL A



646.1101

	1	2	645.1111	BUSHING		
	1	1	646.1110	PLUNGER		
	X		645.1101	PLUNGER ASSY		
	1101	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 07-26-07		<div>APICAL INDUSTRIES</div> <div>2608 TEMPLE HEIGHTS DR.</div> <div>OCEANSIDE, CA. 92056-3512 (760)724-5300</div>		
		DRAWN BY E. ANDERSSON	CHECKED P. BRAVO			
		DRAWING APPROVAL P. BRAVO 07-26-07 				
		CONTRACT No.				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ± .5°		PLUNGER ASSY		
		SIZE B	CAGE CODE 07M26	DWG NO 646.1100	REV. N/C	
		SCALE NONE			SHEET 1 OF 3	

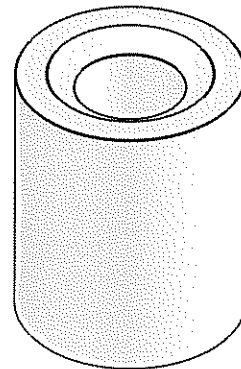
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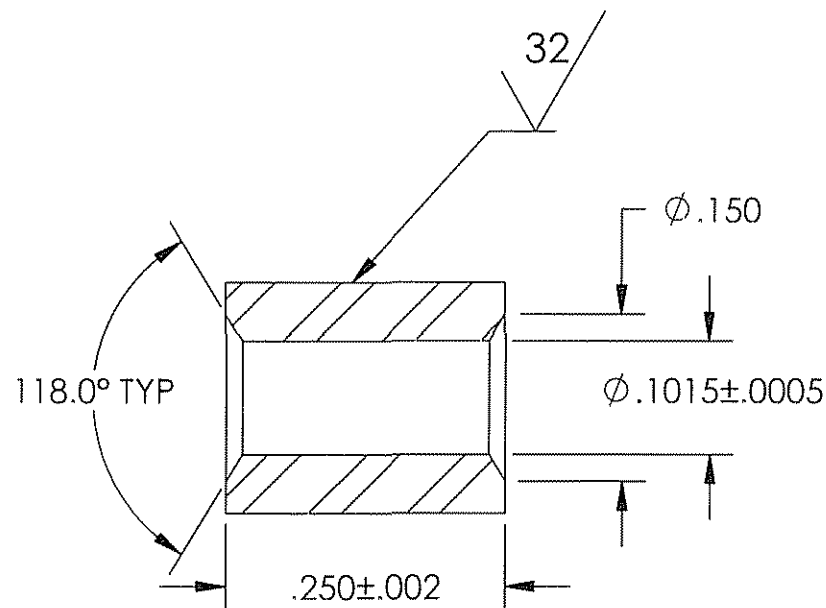
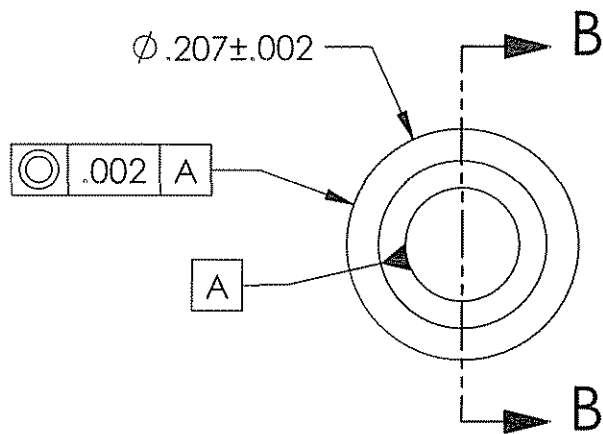
646.1110

ORIGINAL DATE (MO-DA-YR) 07-26-07		APICAL INDUSTRIES	
DRAWN BY E. ANDERSSON		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		PLUNGER ASSY	
DRAWING APPROVAL P. BRAVO			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. N/C
		CAGE CODE 07MZ6	
		DWG NO 646.1100	
		SCALE NONE	SHEET 2 OF 3

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645.1111



SECTION B-B

ORIGINAL DATE (MO-DA-YR) 07-26-07		APICAL INDUSTRIES	
DRAWN BY E. ANDERSON		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY P. BRAVO		PLUNGER ASSY	
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SHEET B	REV. N/C
CAGE CODE 07MZ6		DWG. NO. 646.1100	
SCALE NONE		SHEET 3 OF 3	